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1. User manual

This instruction manual contains information and instructions to enable the user to work safely, correctly and economically on the unit. Understanding and adhering to the manual can help one:

- Avoid any dangers.
- Reduce repair costs and stoppages.
- Extend and improve the reliability and working life of the unit.

PLEASE ENSURE TO USE THE RIGHT VERSION OF THE INSTRUCTION MANUAL SUITABLE FOR YOUR UNIT.

Conditions of use

The unit is to be used exclusively for the dissipation of heat from control cabinets and enclosures in order to protect temperature sensitive components in an industrial environment. To meet the conditions of use, all the information and instructions in the instruction manual must be adhered to.



General danger

Indicates compulsory safety regulations which are not covered by a specific pictogram such as one of the following.



High electric voltage

Indicates electric shock danger.



Important safety instruction

Indicates instructions for safe maintenance and operation of the unit.



Attention

Indicates possible burns from hot components.



Attention

Indicates possible damage to the unit.



Instruction

Indicates possible danger to the environment.

2. Legal regulations

Liability

The information, data and instructions contained in this instruction manual are current at the time of going to press. We reserve the right to make technical changes to the unit in the course of its development. Therefore, no claims can be accepted for previously delivered units based on the information, diagrams or descriptions contained in this manual. No liability can be accepted for damage and production caused by:

- Disregarding the instruction manual
- Operating error
- Inappropriate work on or with the unit
- The use of non-specified spare parts and accessories
- Unauthorised modifications or changes to the unit by the user or his personnel

The supplier is only liable for errors and omissions as outlined in the guarantee conditions contained in the main contractual agreement. Claims for damages on any grounds are excluded.

3. Safety instructions

Upon delivery the unit is already meeting current technical standards therefore it can be safely taken into operation. Only trained specialists are allowed to work on the unit. Unauthorised personnel must be prohibited from working on the unit. Operating personnel must inform their superiors immediately if any malfunction of the unit becomes apparent.

Please note that before starting to work on or with the unit, a procedure must be carried out inside the cabinet on which the unit is to be mounted.

Before commencing work inside the cabinet, the control cabinet manufacturer's instruction must be read with regards to:

- Safety instructions.
- Instructions on taking the cabinet out of operation.
- Instructions on the prevention of unauthorised cabinet reconnection.

The electric equipment meets the valid safety regulations. One can find dangerous voltages (above 50 V AC or above 100 V DC)

- Behind the control cabinet doors.
- On the power supply in the unit housing.

The unit has to be fused according to the type plate and the wiring diagram, and must be protected externally from overloading and electrical faults via suitable protective devices such as ground fault protection breakers.



Danger through incorrect work on the unit

The unit can only be installed and maintained by technical competent and qualified personnel, using only supplied material according to the supplied instructions.



Danger from electrical voltage

Only specialised personnel are allowed to maintain and clean the unit. The personnel must ensure that for the duration of the maintenance and cleaning, the unit is disconnected from the electrical supply.



Attention

Damage to the unit through the use of inappropriate cleaning materials. Please do not use aggressive cleaning material.



Instruction

Damage to the environment through unauthorised disposal. All spare parts and associated material must be disposed according to the environmental laws.

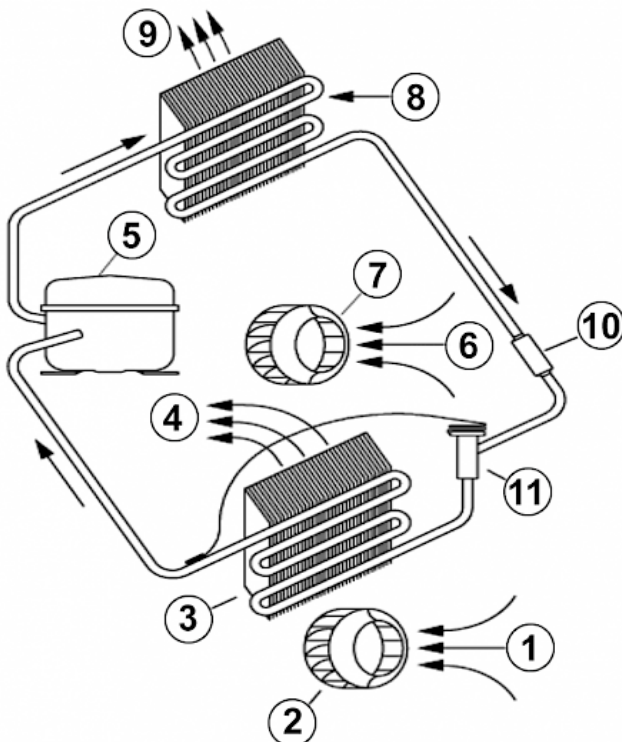
4. Technical information

The cooling unit is intended to be used as a complementary accessory to larger industrial equipment, and is used where heat needs to be dissipated from electrical control cabinets or similar enclosures in order to protect heat sensitive components. It is not intended for household use. The unit has two completely separate air circuits which ensure that the clean cabinet air does not come into contact with the ambient air which may well be dirty or polluted. The cooling unit can dissipate large quantities of heat from electrical enclosures into the ambient air and at the same time reduce the internal temperature to below that of the ambient air. The unit works without problems in extreme ambient conditions (e.g. dusty and oily air). The operating temperature range is between +20°C and +55°C. Units can be ordered with an additional electrical cabinet heater. For the cooling capacities and environmental ratings please refer to the type plate data.

5. Functional principle

The unit functions on the principle of the compression refrigerator. The main components are: refrigerant compressor, condenser, choke and evaporator. these four components of the refrigerant plant are connected with each other by pipes to form a hermetically sealed system in which the refrigerant (R134a) circulates. R134a is chlorine free and has an Ozone Destruction Potential [ODP] of 0 and a Global Warning Potential [GWP] of 1430.

- | | |
|-----------------------------|-----------------------------|
| 1. Air intake, cabinet side | 7. Radial fan, ambient side |
| 2. Radial fan, cabinet side | 8. Condenser |
| 3. Evaporator | 9. Air outlet, ambient side |
| 4. Air outlet, cabinet side | 10. Filter dryer |
| 5. Compressor | 11. Expansion valve |
| 6. Air intake, ambient side | |



6. Technical data

Order Number	45550001
Cooling capacity L35L35	1.10 kW @ 50 Hz 1.15 kW @ 60 Hz
Cooling capacity L35L50	700 W @ 50 Hz 750 W @ 60 Hz
Compressor	Rotary piston compressor
Refrigerant / GWP	R 134a / 1430
Refrigerant charge	500 g / 18 oz
High / low pressure	35 / 6 bar 508 / 88 psig
Temperature range	+10°C - 55°C
Air volume flow	Ambient air circuit: 360 m³/h Cabinet air circuit: 720 m³/h
Mounting	Roof mounted
Housing Material	Mild steel, powder coated
Dimension HxWxD	400 x 400 x 600 mm
Weight	55 kg
Cut out dimensions	108 x 530 mm (x2)
Voltage / Frequency	230 V ~ 50/60 Hz
Current L35L35	4.0 A @ 50 Hz 4.4 A @ 60 Hz
Starting current	15 A
Max. current	4.8 A
Nominal power L35L35	800 W @ 50 Hz 900 W @ 60 Hz
Max. power	1.09 kW
Fuse	10 A (T)
Connection	Connection terminal block
IP class EN 60529	External circuit: IP24 Internal circuit: IP54
Approvals	CE, RoHS

8. Mounting

Mounting preparations

Several points must be checked before the unit can be mounted. These checks must be made to ensure safety and the trouble-free operation of the unit. These checks must be carried out with absolute thoroughness to ensure that the unit works perfectly.

Check unit for transport damages

On delivery the carton box containing the unit must be examined for signs of transport damage. Any transport damage to the carton box could indicate that the unit itself has been damaged in transit which in the worst case could mean that the unit will not function.

Location and space requirements

The location of the cabinet must allow for sufficient air circulation to and from the unit.

Attention

Damage to the unit through incorrect mounting. The unit must be mounted according to the mounting template. It is therefore also important to check, with the help of a spirit-level, that the cabinet is in a horizontal position. The max. deviation from the vertical or horizontal is 3 degrees.

Air apertures

To provide adequate air circulation and avoid temperature layers from forming, ensure that air inlet and air outlet are not partially or completely blocked by obstructions in the cabinet.

Sealing

To guarantee that the unit works perfectly ensure that:

- the control cabinet is completely sealed to min. IP54 according to EN 60529
- a good seal exists between the control cabinet and the unit



Danger through high voltage

Ensure that for the duration of the mounting operation the cabinet is disconnected from the electrical supply. Therefore take the cabinet out of operation, following the relevant instructions, before mounting work begins and take all precautions to prevent premature reconnection of the cabinet. When all mounting preparations are complete the actual mounting operation can commence.

Use of mounting template

The supplied mounting template helps to mount the cabinet air conditioner quickly. Please proceed as follows:

- Take the cabinet out of operation in the prescribed manner and secure it against unauthorized reactivation
- Fix the mounting template in the required position on the outer surface of the cabinet
- Drill the holes and cut the apertures in the required positions in the surface of the cabinet and remove the mounting template
- Stick the self-adhesive unit seals on the outer surface of the cabinet for externally mounting and on the inner surface of the cabinet for half in/half out mounting of the unit

The self-adhesive seals ensure a durable seal between the unit and the cabinet.

Mounting the unit

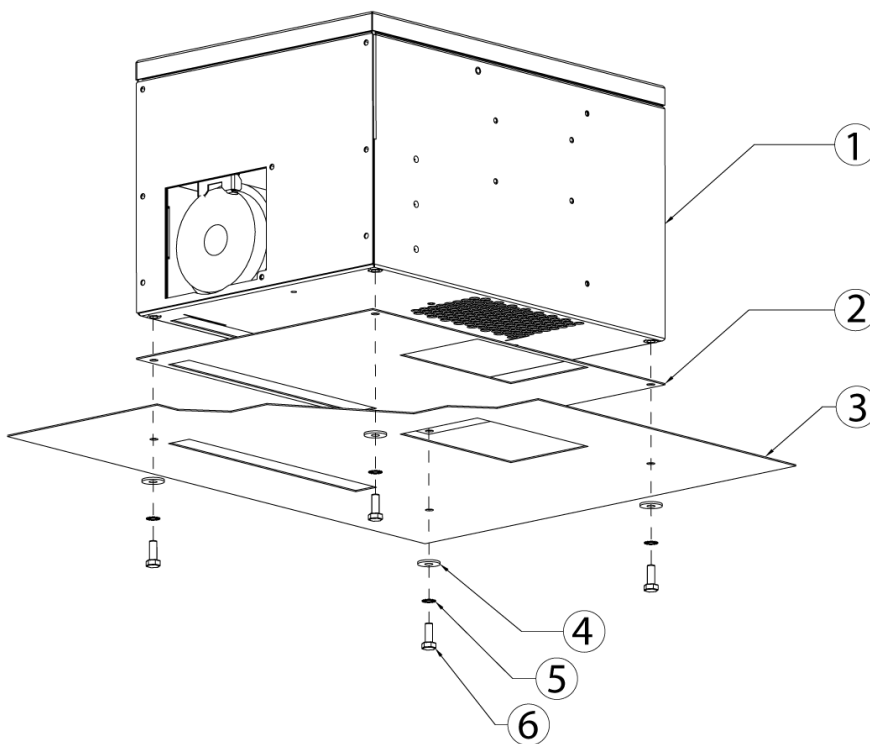
Only use the supplied material to mount the unit on the cabinet. Proceed as follows to secure the unit on the cabinet:

- Set the unit up on the cabinet
- Screw the M6 hex. head screws together with the washers and locking washers into the M6 threaded rivets in the unit

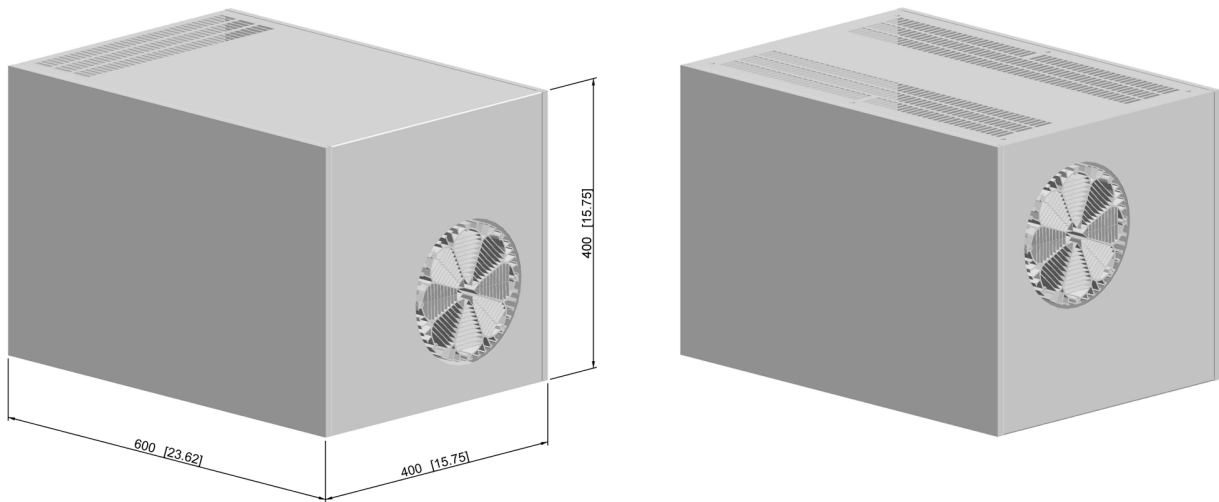
The resistance of the earth connection between cabinet and cooling unit must be $< 0.1 \Omega$.

9. Mounting Principle

- 1 Cooling unit
- 2 Mounting gasket
- 3 Mounting surface
- 4 A6.4 Washers
- 5 A6.4 Toothed washers
- 6 M6 Bolt



10. Dimensions (H x W x D)



11. Electrical connection



High electric voltage present. Installation, maintenance, cleaning and any other work must be carried out by qualified personnel only. The personnel must ensure that for the duration of this work the unit and the cabinet are disconnected from the electrical supply and protected against unauthorised/accidental reconnection.

Note: As soon as preparations are finished, mounting procedures may proceed.

Connection to the main electrical supply

The mains connection is made via a connector / terminal block. To connect the unit to the mains proceed as follows:

- Take the control cabinet out of operation in the prescribed manner.
- See the connection details on the circuit diagram.

Attention

Between contact T1 & T2 there is a 12V DC potential. These connections are to be connected to a door switch only! If no door switch is used, these contacts are to be bridged and protected from unauthorized and/or accidental external contact. Contacts P1 & P2 are potential free and require an external power source if wired to operate external components (indicator lamps, switches...). The load on these contacts is not to exceed 30V AC/DC, 5 A. If wired to external components it must be ensured that the wiring and connections are double insulated and safe against touch and protected from unauthorized and/or accidental external contact.



Ensure that the correct polarity is maintained. The fans should have clockwise rotation.

Fault warning connection

A fault warning contact for temperature in excess of the pre-set cabinet temperature is available and can be connected as required. The operating current for this function must be less than 4A/30VDC, 4A/250VAC. The fault warning is connected via terminals P1 & P2 on the connection terminal block. The temp. adjustment range is between 25°C (left-hand stop) and 55°C (right-hand stop). The alarm temp. is preset at 50°C.

To change the alarm setting:

- Remove the outer cover.
- Remove the fixing screws from the PCB cover and the earth wire from inside it.
- Lift off the PCB cover
- Using a screwdriver turn the alarm temp. potentiometer on the PC-board slightly to the right (higher) or the left (lower)
- please note that the setting for the alarm signal must be at least 5°C higher than the setting for the cabinet's internal temperature
- Close the unit as prescribed

Check that the new setting meets requirements and if not repeat the above process.

Door contact switch connection

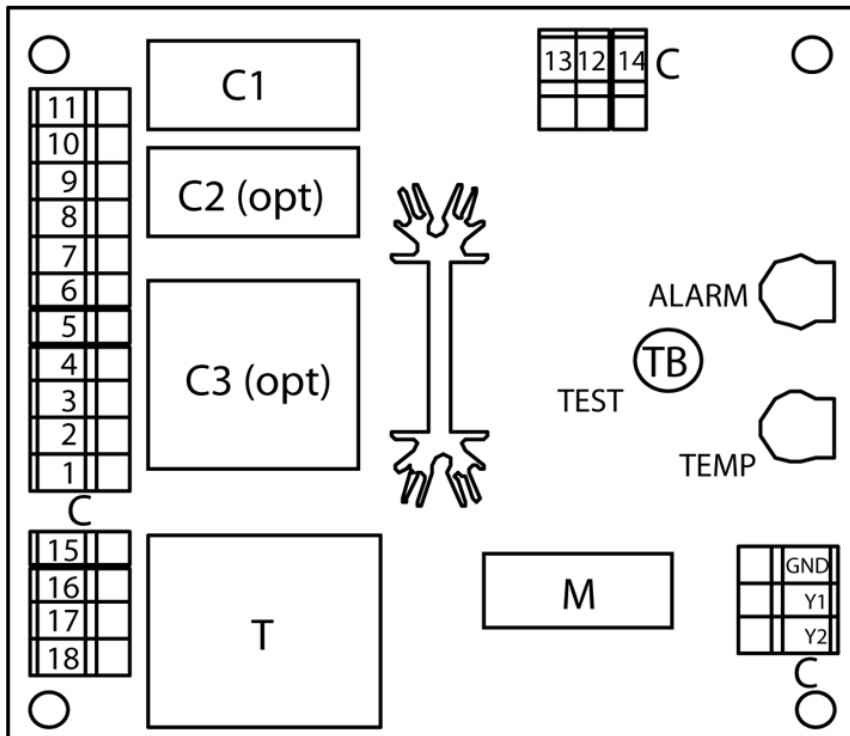
If required the unit can be switched on or off via a door contact switch (terminal T1&T2). When delivered the door contact terminals are bridged.

To connect the door contact switch:

- Remove the bridge from terminals T1 & T2.
- Connect the door contact switch to terminals T1 & T2.
- The contact must be closed when the cabinet door is closed.

12. Controller Layout Description

C1,2,3	Fan capacitors
C	Connection terminals
M	Mikrocontroller
Alarm	Potentiometer alarm temperature
Temp	Potentiometer cabinet temperature
T	Transformator
TB	Test button



13. Wiring diagram

M1	Radial fan cold side
M2	Radial fan warm side
M3	Compressor motor
C1	Capacitor for M1
C2	Capacitor for M2
C3	Capacitor for M3
TVR1	NTC temperature filter
P	Connection terminal
TB	Test button
X1	Earth connector
R11	Control temperature potentiometer
R12	Alarm temperature potentiometer
1	L1 Live
4	N Neutral
⊕	PE Earth
6	P1 Alarm contact
7	P2 Alarm contact
8	T1 Door contact (bridged with T2)
9	T2 Door contact (bridged with T1)
AF	Alternative fixing for M3/C3



Normal (with power ON)



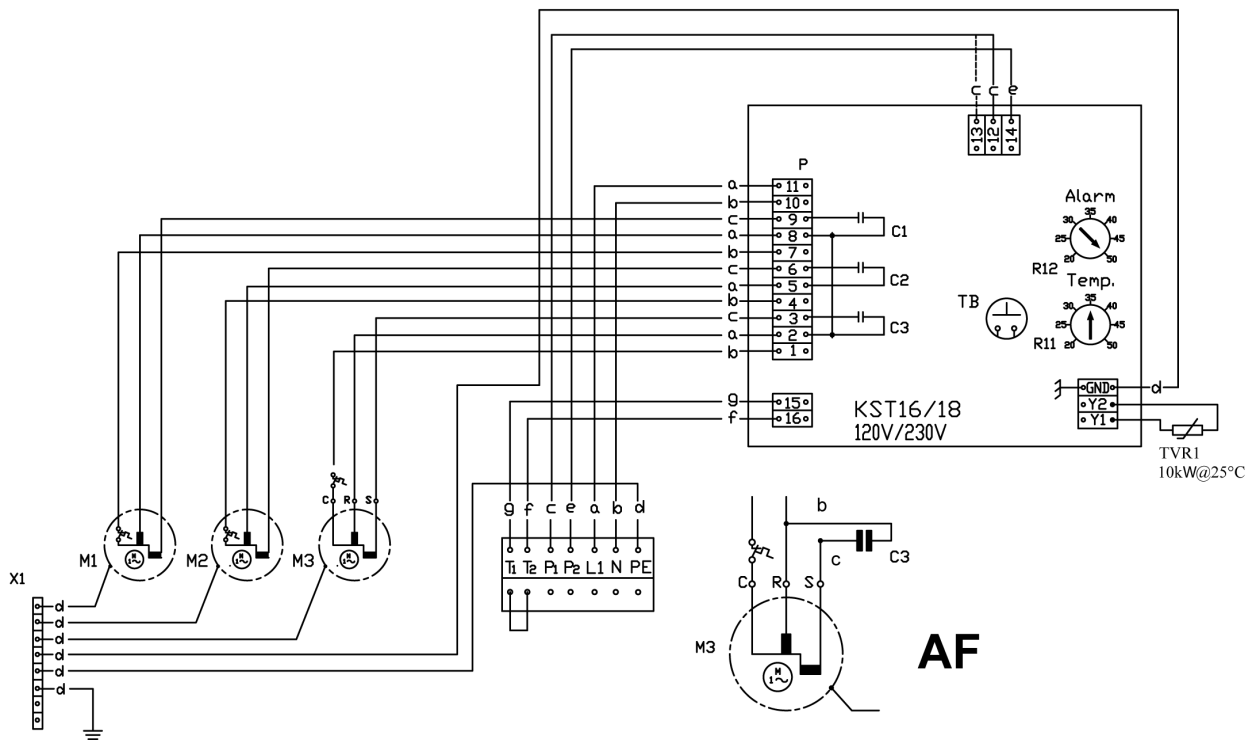
Alarm (with power ON)

Cable colors

a	black
b	blue
c	brown
d	yellow
e	grey
f	pink
g	red

Temperature settings

Position	Temp °C	Alarm °C
1	20	25
2	25	30
3	30	35
4	35	40
5	40	45
6	45	50
7	50	55



14. Taking into operation



Attention! *The unit can be damaged by lack of lubricant.*

To ensure that the compressor is adequately lubricated the oil, which has been displaced during transport, must be allowed to flow back into it. The unit must therefore be allowed to stand for at least 30 min. after mounting before being connected to the mains and taken into operation. The unit is controlled in relation to the cabinet internal temperature. A temperature sensor continuously measures the temperature of the air which is drawn into the unit from the cabinet. The required cabinet temp. can be set on the cabinet temperature potentiometer on the PC-board. The temperature adjustment range is between 20°C (left-hand stop) and 50°C (right-hand stop). The potentiometer is factory pre-set at 35°C.

To adjust the cabinet internal temperature please proceed as follows:

- Remove the fixing screws from the unit cover and the earth wire from inside it.
- Lift off the cover.
- Remove the PCB cover.
- Using a screwdriver turn the cabinet temperature potentiometer on the PC-board slightly to the right (higher) or to the left (lower)
- Close the unit in the prescribed manner.

Check that the new adjusted values meet the necessary requirements. If necessary repeat the procedure. The compressor together with the ambient radial fan are switched ON or OFF, depending on the cabinet internal air temperature. Here the minimum shut-down time corresponds with the start-up delay. The cooling mode will switch on as soon the desired temperature is reached. The start-up delay is depending on the unit size 3 or 7 min. The cooling mode will switch off as soon as the desired temperature is undercut by 3K (hysteresis) and / or when the max. running time of 3 min. is reached.

When the test button is pressed the compressor and the ambient fan will run for 120 sec. regardless of the cabinet temperature. During this period the green LED on the PC-board will blink twice as fast as normal. If the test button is pressed during the 120 sec. test-run, the unit will return to its normal operational mode. The test-run should only be repeated after a minimum compressor shut-down time of 10 min.

NOTE: When the unit is taken into operation for the first time, a start-up delay of the cooling circuit for ca. 4-7 min. independent of temperature setting and actual cabinet temperature will take place.

15. Trouble shooting

Failure	Reason	Troubleshooting
<i>Unit doesn't start</i>	No power supply	Check the electrical connection
	Cabinet temperature is lower than set point	Wait until the set point is reached. The unit will then start automatically. If the set point of the cabinet temperature is too high, reduce it accordingly.
	Door contact is open	Close the cabinet door or bridge the door contact.
<i>Unit doesn't cool</i>	Compressor is faulty	Please get in contact with one of our service partners.
	The circuit breaker of the compressor got activated	Check the cooling capacity. In case the cooling capacity is too small, install the unit at a different place or add another cooling unit.
	The evaporator and / or condenser are extremely dirty.	Evaporator and /or condenser need cleaning
<i>Evaporator is iced up</i>	Not enough refrigerant due to leaking cooling circuit	Refill refrigerant and re-seal cooling circuit. Please contact the manufacturer.
	Ambient temperature is much lower than the stated operating temperature range	Install the unit at a different place. The ambient temperature must be within the stated operating temperature range.
	The control cabinet is not sealed properly.	The control cabinet needs re-sealing.
	Fan or fan capacitor on the cold side are faulty	Replace fan and/or fan capacitor.
<i>Too much condensate</i>	Cabinet door not closed	Ensure that cabinet door is closed properly
	The cabinet is not sealed properly	The control cabinet needs re-sealing.
	Incomplete gasket between cooling unit and cabinet	Please check gasket
<i>Uneven air circulation inside the cabinet</i>	Cabinet air intake and air outlet are blocked	Ensure that both are unblocked and that air can circulate
	Cabinet volume too big for this cooling unit	Check the cooling capacity. In case the cooling capacity is too small, install the unit at a different place or add another cooling unit.
<i>Condenser fan doesn't work</i>	Fan is faulty	Replace fan
<i>Evaporator fan doesn't work</i>	Fan is faulty	Replace fan

Note: Before you contact one of our service partners please press the test button of the controller. Like this the fans and the evaporator are getting switched on independent of the internal cabinet temperature. In cases of emergency you can contact us under one of the tel. numbers stated on the last page.

16. Maintenance & Cleaning



Danger from electrical voltage

Maintenance and cleaning must be carried out by specialists (electricians). The personnel must ensure that for the duration of this work the unit and the cabinet are disconnected from the electrical supply and protected against unauthorised reactivation.



Danger through incorrect work on the unit

The instructions in the cabinet manufacturer's manual must be read.



Damage to the unit through incorrect maintenance and repair.

Maintenance and repair of the refrigerant circuit must be carried out by the manufacturer or another specialist.

Unit service and cleaning

All units are virtually maintenance-free.

Note: Please check on our website under download / service and maintenance for our new videos.

However the following points must be taken into account:

The service and cleaning of the unit must be undertaken by specialists. The personnel must ensure that for the duration of the cleaning work the unit and the cabinet are disconnected from the electrical supply and protected against unauthorized reconnection. The connections 1&2 and 3&4 are not low voltage (<50V).

- Regularly check the condenser profile for dirt (approx. every 2,000 hours depending on the grade of ambient pollution).

Should the condenser need cleaning:

Disconnect the whole plant from the mains.

- Clean the condenser profile as required by blowing it out with compressed air.
- In cases of extreme pollution a cleaning fluid must be used.

Danger from electrical voltage.

The unit must be removed from the control cabinet for wet cleaning! **Instruction:** Never use aggressive cleaning fluids or materials.

Should fluid cleaning be necessary:

Disconnect the whole plant from the mains

- Remove the unit from the cabinet
- Ensure that the seals are not damaged
- Remove the radial fan
- Steam-clean the condenser profile or wash it with an environmentally safe cleaning fluid.

Instruction: After cleaning and drying the unit, there must be a two hour delay before the unit is taken back into operation.

17. Maintenance

Attention! Only use original replacement parts when repairing the unit. This ensures that the unit functions perfectly and remains safe. For further information and spare part ordering please contact us by email under *on one of the addresses stated on the last page.*

Radial fan replacement: The normal working life of the fan is app. 40,000 working hours under normal conditions. Should you still need to change the fan, please take note of the following:

**Danger from electrical voltage**

Maintenance work on the unit must be carried out by specialists (qualified electricians). The personnel must ensure that for the duration of the work the unit and the cabinet are disconnected from the electrical supply and protected against unauthorized reconnection.

- Disconnect the unit from the mains
- Remove the unit cover
- Remove the fixing screws from the relevant fan
- To replace the cold side fan the PC-board must also be removed
- Disconnect the fan cable from the PC-board
- Mount a new radial fan

**Danger to the unit through incorrect work.**

Make sure that the cabinet fan or the ambient fan are not misplaced in the unit as they are different. Ensure that the correct polarity is maintained. The fans should have clockwise rotation.

- Replace the 4 fan fixing screws
- Connect the fan cable to the PC-board and replace the board if necessary



Dispose the old fan according to the environmental laws and regulations.

18. Transport & Storage

Malfunction due to transport damage

On delivery the carton box containing the unit must be examined for signs of transport damage. Any transport damage to the carton box could indicate that the unit itself has been damaged in transit which in the worst case could mean that the unit will not function.

The unit can only be stored in locations which meet the following conditions:

- temperature range: - 40°C to + 70°C
- Relative humidity (at 25°C): max. 95 %

Returning the unit

To avoid transport damage the unit should be returned in the original packing or in a packing case and must be strapped to a pallet. If the unit cannot be returned in the original packing please ensure that:

- A space of at least 30 mm. must be maintained at all points between the unit and the external packing.
- The unit must be firmly fixed in the packing.
- The unit must be protected by shock resistant padding (hard foam corner pieces, strips or cardboard corner pieces).

19. Parts supplied

1 x Cooling unit
 1 x CE Declaration
 1 x Cable tie 3.6 x 200mm
 1 x Mounting template
 1 x Hose connector
 1 x Clear condensation drain hose
 1 x sealing kit
 6 x Hexagonal head screws M6 x 20 DIN 933
 6 x Washer A6.4 DIN 125
 6 x Tooth lock washers A6.4 DIN 6797
 4 x Sealing plug for threaded rivet M6
 2 x Eye bolts M10
 1 x Hose clip
 3 x PVC washer PD13 for G1/4"

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